### PATENT COOPERATION TREATY

## **PCT**

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## INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference TP103051/TRO	FOR FURTHER ACTION		ee Form PCT/IPEA/416				
International application No. PCT/FI2004/050097	International filing date (day) 17.06.2004	month/year)	Priority date (day/month/year) 18.06.2003				
International Patent Classification (IPC) or na D21G1/00	l ational classification and IPC	<b>_</b>					
Applicant METSO PAPER, INC. et al.							
This report is the international pre- Authority under Article 35 and tra	eliminary examination repor	t, established by this coording to Article 36.	International Preliminary Examining				
2. This REPORT consists of a total							
3. This report is also accompanied in							
a  sent to the applicant and t	to the International Bureau)	a total of sheets, as	follows:				
<ul> <li>a.          sent to the applicant and to the International Bureau) a total of sheets, as follows:         sheets of the description, claims and/or drawings which have been amended and are the basis of this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).     </li> </ul>							
sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the Supplemental Box.							
b.   (sent to the International Bureau only) a total of (indicate type and number of electronic carrier(s)), containing a sequence listing and/or tables related thereto, in computer readable form only, as indicated in the Supplemental Box Relating to Sequence Listing (see Section 802 of the Administrative Instructions).							
This report contains indications relating to the following items:							
☑ Box No. I Basis of the o	olnion						
☐ Box No. II Priority							
☐ Box No. III Non-establish	ment of opinion with regard	I to novelty, inventive	step and industrial applicability				
☐ Box No. IV Lack of unity of							
Box No. V  Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement							
☐ Box No. VI Certain docur	nents cited						
☐ Box No. VII Certain defects in the international application							
☐ Box No. VIII Certain obser	☐ Box No. VIII Certain observations on the international application						
Date of submission of the demand		Date of completion of this report					
10.01.2005		28.07.2005					
Name and mailing address of the internal preliminary examining authority:	ional	Authorized Officer					
European Patent Office D-80298 Munich Tel. +49 89 2399 - 0 Tx: 52	23656 epmu d	Helpiö, T.					
Fax: +49 89 2399 - 4465		Telephone No. +49 89	-92399				

# INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No. PCT/FI2004/050097

	Box N	l ok	Basis of the report				
1.	With	With regard to the <b>language</b> , this report is based on the international application in the language in which it was filed, unless otherwise indicated under this item.					
	This report is based on translations from the original language into the following language, which is the language of a translation furnished for the purposes of:						
<ul> <li>□ international search (under Rules 12.3 and 23.1(b))</li> <li>□ publication of the international application (under Rule 12.4)</li> <li>□ international preliminary examination (under Rules 55.2 and/or 55.3)</li> </ul>							
2.	With regard to the elements* of the international application, this report is based on (replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report):						
	Desc	riptio	n, Pages				
	1-7		as originally filed				
	Clain	ns, Nı	umbers				
	1-12		as originally filed				
	Drawings, Sheets						
1/3-3/3 as originally filed		3/3	as originally filed				
		a sequence listing and/or any related table(s) - see Supplemental Box Relating to Sequence Listing					
3	. 🗆	The	amendments have resulted in the cancellation of:				
		□ th	ne description, pages ne claims, Nos.				
		□ th	ne drawings, sheets/figs				
		⊔ th	ne sequence listing <i>(specify)</i> : ny table(s) related to sequence listing <i>(specify)</i> :				
4	I. □ had Sup	l not b	report has been established as if (some of) the amendments annexed to this report and listed below been made, since they have been considered to go beyond the disclosure as filed, as indicated in the lental Box (Rule 70.2(c)).				
			he description, pages he claims, Nos.				
		□t	he drawings, sheets/figs				
			he sequence listing (specify): any table(s) related to sequence listing (specify):				
	*	Ιf	item 4 applies, some or all of these sheets may be marked "superseded."				

# INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No. PCT/FI2004/050097

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

Novelty (N) Yes: Claims 1-12

No: Claims

Inventive step (IS) Yes: Claims 1-12

No: Claims

Industrial applicability (IA) Yes: Claims 1-12

No: Claims

2. Citations and explanations (Rule 70.7):

see separate sheet

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#### Re Item V

Reasoned statement with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Reference is made to the following documents:

D1: US-B-6 189 4421 (HONKALAMPI PETTER ET AL) 20 February 2001 (2001-02-20)

D2: DE 44 37 533 A (VOITH GMBH J M) 25 April 1996 (1996-04-25)

2. The document D1 is regarded as being the closest prior-art to the subject-matter of claim 1, and discloses (cf. especially column 10, lines 38-65; figures) a method for calendering a paper or paperboard web according to the preamble of claim 1.

The subject-matter of claim 1 therefore differs from this known method in that:

"at least one edge area of the web is calendered in the reeling step".

The problem to be solved by the present invention may therefore be regarded as providing an improved method for calendering a paper or paperboard web, which allows separate calendering of the web edge areas without a need for extra space within the calender.

In the method according to D1, the calendering of the edge areas takes place in a preceding or subsequent nip with respect to the actual calendering nip. D1 does not teach combining calendering of the edge areas with reeling. Document D2 shows a method for combined calendering and reeling. In this method, two rollers (3.1 and 3.4) of the reeling arrangement form together a full width calendering nip. D2 does not discuss the separate calendering of the edge areas. There is no hint in D1 or D2, which would lead the skilled person, in order to solve the above problem, to combine their teachings and thereby arrive to the subject-matter of claim 1. Therefore, claim 1 appears to satisfy the requirements of Article 33 PCT with regard to novelty and inventive step.

3. The subject-matter of claim 6 relates to a corresponding device for calendering a paper or paperboard web. As such, this claim also satisfies the requirements of Article 33 PCT with regard to novelty and inventive step.

#### INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY (SEPARATE SHEET)

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- 4. Dependent claims 2-5 and 7-12 add further features to the independent claims and as such they also meet the requirements of the PCT with respect to novelty and inventive step.
- 5. The industrial applicability (Art. 33(4) PCT) of the present invention is evident.

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